

Clear gloss polymeric vinyl featuring a permanent solvent-based adhesive. This material has been specifically designed for digital printing on large-format inkjets and is suitable for printing with eco solvent and solvent inks as well as UV-cured inks.

## IP 2504

This film features specific polymeric, non-migrating plasticizers and UV stabilizers, which ensure long-term outdoor durability. IP 2504 is intended for indoor and outdoor applications such as markings & decorations and vehicle graphics. Laminate: IP 2810-101 or ImagePerfect™ water-based liquid laminate with UV protection.

Specifications	
DESCRIPTION	Polymeric vinyl
COLOUR	Clear gloss
FACE FILM THICKNESS	70μ
WEIGHT	N/A
ADHESIVE	Solvent acrylic permanent
ADHESIVE STRENGTH	20N / 25mm (Finat TM 1/24h)
RELEASE PAPER	PE-coated silicone paper, 140g / m <sup>2</sup>
TEMPERATURE RANGE	-30°C to +90°C
DURABILITY (UNPRINTED)	Up to 7 years
FLAME RETARDANCY	Adhered to steel, self-extinguishing
SHELF LIFE	2 years, 20°C / 50% humidity
RECOMMENDATION	For optimum quality, please ensure that the media feed adjustment has been completed for this material

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